

Serial No. 10/659,805
Docket ITW 0006 IA/41038.9/14350

IN THE SPECIFICATION

Please replace paragraph [0024] with the following replacement paragraph:

-- [0024] The improved flexibility of the two-part epoxy resin of the present invention is achieved by using a resin component and a hardener component having a unique combination of ingredients. The resin component is a mixture of epoxy resin, which may be a standard, undiluted, liquid Bisphenol A resin such as EPON 828 from Shell Oil Company, Houston, Texas, and an internally flexibilized Bisphenol A type epoxy resin such as Araldite PY 322 (a butylated Bisphenol A epoxy resin) available from Ciba Specialty Chemicals, Tarrytown, N.Y. The internally flexibilized epoxy resins have flexible segments in their backbone. Therefore, when they react and become a part of the adhesive network, they provide flexibility into the rigid polymer via their soft/flexible segments. While Bisphenol A type resins are preferred, Bisphenol-F type resins or mixtures of the two can be used as either the core epoxy resin, or the internally flexibilized epoxy resin, or both. --